CHAPTER TWO

Basic graphics

LEARNING OBJECTIVES

- In this chapter you will learn about:
- 2.1 drawing equipment and layout
- 2.2 geometric concepts
- 2.3 orthogonal projection

INTRODUCTION

Some of the most valuable skills in industry today are those used in communication. For any industry to be effective and economically viable it is vital that messages between architects, tradespeople, drafters, managers and customers are as clear and concise as possible. Professionally-prepared mechanical and building drawings provide a means of communication between designers and fabricators. Plumbers need to be able to interpret these drawings to obtain such information as the shape and dimensions of equipment.

This chapter is intended to serve as an introduction to the basic elements of drafting. It is by no means comprehensive, aiming only to provide the plumber with basic skills and understanding. It is divided into two sections: geometric concepts and building drawings.

Many principles are common to all graphic drawings. While these should always be followed, variations in skill and approach will permit an experienced person to develop an individual style. Figure 2.1 shows an example of the type of drawing required so that fabrication can take place.

EQUIPMENT

Pencils

A medium hard pencil such as a 3H or 4H will produce light lines suitable for the initial development or construction work. For outlines, lettering and dimensioning a softer pencil such as an HB or 2B will provide a darker result, contrasting with the previous lines.

Scale ruler

All technical and building drawing measurements should be shown in millimetres. Using metric scale rulers will save a lot of time when drawings are being produced on a reduced or enlarged scale. Some common scales are 1:20, 1:50, 1:100.

- 2.4 isometric drawing
- 2.5 how to read and interpret plans
- 2.6 pattern development.



Eraser

There are many erasers available today capable of producing excellent results for most applications. Most stationery retailers will be able to recommend a suitable eraser to suit individual requirements.

Drawing set

While not essential, the ancillary equipment often included in drawing sets makes their purchase desirable and permits a greater range of applications for the divider and compass. A compass is essential and can be purchased separately if the greater expense of a complete drawing set is not justified.

Drawing boards

These vary in size, but should be large enough to accommodate the drawing sheet to be used. The lefthand and right-hand edges of the board must be perfectly straight to allow accuracy when using a T square, and the board's surface should be smooth and flat. A backing sheet should always be placed under the drawing sheet and both sheets should be held in place with masking tape or fastening clips. The use of drawing pins to secure drawing sheets is not recommended.

T square

An accurate T square with a transparent working edge provides a good basis for any technical drawing. The T square can be used to produce horizontal, parallel lines, or by placing a set square against the working edge, accurate vertical or oblique lines. The plastic edge should be protected against damage at all times as every indentation will show up on the drawing sheet.

Set squares

The two most commonly used set squares are the $30^{\circ} \times 60^{\circ}$ and the 45° . The clear plastic type with dimensions printed on the surface is the most suitable. Set square edges can easily be damaged so they require care both while being used and in storage. Regular cleaning will eliminate uneven linework and help to keep the drawing sheet clean. To obtain angles not available by the use of set squares a protractor is used.

Lettering guide

Any drafters who are regularly required to include lettering on drawings should use a lettering guide. This instrument allows parallel guide lines for lettering to be drawn quickly and accurately to a variety of dimensions. Instructions on how to use the instrument will accompany any good lettering guide.



Paper: sheet sizes (rectangular)

Sheet sizes are related to each other. Generally, the smaller sheet measurement is doubled to form the next larger size of sheet. Each sheet will therefore have double the surface area of the next smaller size sheet.

- A4 = 210 mm × 297 mm
- A3 = 297 mm × 420 mm
- A2 = 420 mm × 594 mm
- A1 = 594 mm × 841 mm
- A0 = 841 mm × 1189 mm.

Therefore Al has an area equal to twice the area of A₂, or four times the area of A₃ or eight times the area of A₄.

LAYOUT

Care should be taken with a drawing in relation to the position of the main object, dimensions, lettering and title block. The drawing should be centrally-positioned on the sheet with sufficient room between the drawing and the edge of the sheet to allow for dimensions and lettering to be included. The title block is usually located towards the bottom right-hand corner of a drawing sheet.



Sometimes the title block may extend right across the base of a drawing sheet or vertically down the righthand side. The title block should contain the following information:

- title of drawing
- name of firm or department
- drawing job number
- sheet number
- scale
- initials of drafter and date
- date drawn or amended.

GEOMETRIC CONCEPTS

An understanding of basic geometric concepts will provide a good foundation for the development of graphic skills. Familiarity with geometric shapes or forms permit the easy recognition of solid forms from which geometric objects are made or developed.

Plane figures

Triangle: a three-sided figure (see Figure 2.4)

- (a) equilateral, all sides equal, all angles equal
- (b) isosceles, two sides equal, two angles equal
- (c) scalene, no sides equal, no angles equal
- (d) right-angled, two sides meet at 90°
- (e) acute-angled, all angles less than 90°
- (f) obtuse-angled, one angle greater than 90°

Quadrilateral: a four-sided figure (see Figure 2.5)

All quadrilaterals can be divided to form two triangles.

- (a) square, all sides equal, all angles 90°
- (b) rectangle, opposite sides equal, all angles 90°
- (c) parallelogram, opposite sides and angles equal
- (d) rhombus, all sides equal, opposite angles equal
- (e) irregular quadrilateral, four sides unequal, four angles unequal
- (f) trapezium, only two sides parallel





Polygon

Polygons are those figures which have more sides than quadrilaterals. Regular polygons have angles and sides which are equal. Irregular polygons have one or more angles or sides which are unequal.

Circle

A circle is a perfectly round figure on a flat plane.



Tangents and other circle parts

A tangent is a straight line which touches the perimeter of a circle but does not enter the area of that circle. A chord is a line segment linking any two points on a circle.

Arc

An arc is part of the perimeter of a circle or part of a curve.





Concentric circles

Two or more circles having a common centre are concentric.



Eccentric circles

Circles within each other but not having a common centre are eccentric.



Ellipse

An ellipse is an elongated circle on a flat plane—a regular oval shape.



Solid forms

A solid is a three-dimensional object. It is from these forms that specific shapes are made.

Cube

This solid has six equal sides which are at right angles to each adjoining side. It can also be called a regular hexahedron.



Rectangular prism

This solid has four equal and flat rectangular sides and two equal and flat square ends.



Triangular prism

This solid has three flat rectangular sides and two flat triangular ends.



Pyramids

Pyramids are classified according to the shape of their base. A square pyramid is a solid with a flat square base and four flat triangular sides of equal area which meet at a point above the centre of the base. A triangular pyramid is a solid with a flat triangular base and three flat triangular sides of equal area which meet at a point above the centre of the base.



Cylinder

This is a roller-shaped form of constant diameter.



Cone

This solid has a flat circular base and a curved side rising to a point above the centre of the base.



Sphere

This is a circular solid of constant diameter. All diameters taken from any point on the surface and passing through the centre are equal.



Orthogonal or orthographic projection

The drawing of an object can be achieved in many different ways. A single view may show three dimensions, or several views may be drawn, showing the dimensions as seen from various positions.

If we viewed a cube from a position where only two dimensions were visible, we would be viewing the cube perpendicularly (at right angles) to the plane or surface which is visible. The planes adjacent to the surface we are viewing would also be perpendicular to the visible plane. As we draw each visible plane, we are drawing an orthogonal projection—that is, a view that is perpendicular to the visible surface plane, but which only shows two dimensions of an object.

Of the six views available, only three are usually employed. These are the top side, the front side and the right side views. This method of drawing an object is known as 'orthogonal projection'. 'Third angle projection' (Figure 2.22) is recommended as the standard method of orthogonal projection. In this method of drawing, the object is placed below or behind the plane on which the drawing is produced.

Isometric drawing

An isometric drawing (Figure 2.23) shows three sides of an object with lines being drawn to actual length or to an even scale. A T square and a $30^{\circ} \times 60^{\circ}$ set square are required for isometric work. The base or axis lines are drawn at 30° to the horizontal while vertical lines remain the same. Lines which are not parallel to vertical lines or axis lines are called 'non-isometric' lines. Isometric drawings are not confined to rectangular objects. The flat circular end of an object will





FIG 2.22 Orthogonal views: (a) objects positioned in a quadrant are projected perpendicular to an adjacent plane, (b) produced from third of angle projection





appear as an ellipse when viewed or drawn in isometric projection, as shown in Figure 2.24.

Pipelines are usually drawn before construction of a building for design purposes. Using an isometric drawing, the layout of a pipe system becomes immediately apparent. More accurate estimating of materials, location of penetration points and determination of levels and dimensions can all be obtained from an isometric drawing (Figures 2.25(a) and (b)).





BUILDING DRAWINGS

As trainees progress in the plumbing industry, they should not only be able to interpret a building plan but should be able to add to or develop plans associated with plumbing work. Uniformity of drawing standards and techniques enables all personnel likely to use a plan to obtain accurate information easily.

In this section we will cover how to:

- identify the types of plans and drawings
- understand the function of plans and drawings
- identify commonly used symbols and abbreviations.

Drawings are required by the following:

- owners of the proposed building
- local authorities
- water and sewerage authorities
- engineers, mechanical, electrical, structural and plumbing consultants
- financiers
- costing estimators
- project officers
- trades people and subcontractors.

Types of drawings and their functions

In the construction industry there are two types of drawings used:

- 1 Pictorial drawings, which are used mainly by architects and designers to determine the completed appearance of the project
- 2 Working drawings that give an overhead view and instruction for the completed project. Working drawings enable estimators, builders and sub-contractors to perform their respective tasks. Most working drawings have a standard layout of plans, elevations and detail sections. This helps the people who need the information and where to look.

We will focus on the uses of working drawings here. A set of working drawings for the construction of a building consist of some of the following:

- site plan
- floor plan
- elevations
- sections.

General requirements for working drawings are that they are drawn to scale of 1:100 except sectional details, which may be drawn to 1:5, 1:10 or 1:20. Site plans to 1:500 and 1:200 are sometimes preferred by local authorities.

Site plan

The site plan should show the outline, location and dimensions of existing and proposed buildings in

relation to site boundaries and to the street. It is an overhead view of the construction site and the home as it sits in reference to the boundaries of the allotment. Site plans should outline location of the utility services, retaining walls, setback requirements, easements, fences, location of driveways and walkways, and sometimes even topographical data (contours) that specifies the slope of the terrain (Figure 2.26).

Note: North should always be shown (Figure 2.27).



Floor plan

The 'plan' is viewed from above and is a horizontal section of a building. Plan views normally show wall thickness, rooms, windows, doorways, major fixtures and roof outlines. Floor plans also include details of fixtures like sinks, water heaters, gas appliances and so on. Floor plans include notes to specify finishes, construction methods and symbols for electrical items (see Figure 2.28).

Other information can be shown, but too much information on one plan results in a confusion of linework.







Elevations

Elevation drawings show the external appearance and size of a building as viewed from a position in front of that elevation (Figure 2.29 overleaf). Elevations are named by the pole direction which they face (for example, north elevation faces northwards).

Elevations specify:

- ridge heights
- roof shape and pitch (slope)
- windows and doors to external walls
- external walling (type and finish)
- roof overhang (eaves)
- finished ceiling level (FCL)

- finished floor level (FFL)
- handrail heights to verandahs
- position of meter box
- position of down pipes.

Sections

It is a common drawing practice to 'cut through' a building to show particular features of construction which are not visible from other views (Figure 2.30 overleaf). These plans are called 'sections'; they are usually drawn larger than elevations.

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The section to be viewed is indicated on the floor plan by section lines which, by the aid of the arrow heads, indicate the direction in which the section is viewed. FIG 2.29 Elevations





The sectional elevation shows:

- height above ground level (GL)
- ceiling height
- depth of footing
- roof construction and pitch.

Title block

The title block gives a professional appearance to printed plans and provides important document information. Title blocks are usually located at the bottom right-hand corner of the drawing (Figure 2.31).

Title block includes:

- plan name
- designer name
- project title
- building address
- date printed
- drawing number
- page number (when there is a set of drawings)
- signature of approving authority
- date of amendment
- scale.

FIG 2.31 Typical title block

Client:

D.C. Brown

Project:

Proposed Child Care Centre

Location:

21 Drive Road Happy View SA 5000

Project Consultants:

Black and Blue Consultants

Architect:

B.E. Sharp		
Drawn: A.D.	Checked: J.B.	Issue: A
Scale: 1:100	Date: March 20)11
Project No: BCA- 652	Drawing No. W	/D- 03

It is very important to check the title block to ensure the latest version of the drawing is being used to make sure all amendments are noted.

Scales

Because a plan cannot be of the same size as the building, scale drawings have to be used.

Scaling is a drawing method used to enlarge or reduce a drawing in size while keeping the proportions of the drawing the same and fit them on a manageable, standardsize piece of paper for convenience.

Scales are generally expressed as ratios and the most common scales used in the construction industry for working drawings are:

- site plan 1:500, 1:200
- floor plan 1:100
- elevations 1:100
- sections 1:100
- details 1:5, 1:10, 1:20

Interpreting scales

If a building was drawn to full size, the scale would be represented as 1:1. Given this is not a manageable size, various scales are used to reduce the size of the drawings.

Note: Measurements on an architectural drawing take precedence over a scaled measurement.

Scales are represented like this 1:50

The first figure (I) is the actual size.

The second figure (50) is how many times it has been reduced, in this case 50 times (I/50th the size of the completed building).

Example

If a wall measures 10 mm on the drawing, the actual size is $10 \times 50 = 500$ mm (0.5 m).

If you do not have a scale rule at hand, this method can be used on site with an ordinary ruler or a tape measure.

Reading a scale rule

A scale rule is similar to an ordinary rule in having graduation lines marked at one millimetre intervals, longer lines at the five millimetre marks and longer lines at the ten millimetre marks. The ten millimetre marks also show the graduation number. On a scale rule the graduation number indicates the scaled-up value rather than the true length (Figure 2.32).



Dimensions



Legends and symbols

The legend is used to explain or define a symbol or special mark placed on a drawing (Figure 2.34).

The important thing is that you understand the meaning of the symbols on the drawing on which you are working.



Construction symbols including hatching

Representations for various materials of construction for use on drawings are specified in national standards and should be adhered to wherever possible (Figure 2.35).

For further student resources, refer to page 149 for additional symbols and abbreviations.

FIG 2.35 Symbols of materials

Material	General location drawings (section) Scale: 1:50 or less	Large scale drawings (section)	
brickwork			
cement render, plaster	too fine to hatch		
concrete	<u> </u>	$ \begin{array}{c} \nabla & \ddots & \\ \nabla & \ddots & \\ \ddots & \nabla \\ \ddots & \nabla \\ \nabla & \ddots \\ \nabla & \\ \nabla & \ddots \\ \nabla & \\ \ddots & \nabla \\ \ddots & \nabla \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ &$	
concrete block	7//////////////////////////////////////		
cut stone masonry			
earth			
fill	777777777777777777777777777777777777	7///////	
glass	too fine to hatch		S
hardcore			35
insulation			
		<u>A</u> Y	
	Ś		

G 2.35 Symbols of materia	5 Symbols of materials (continued)				
Material	General location drawings (section) Scale: 1:50 or less	Large scale drawings (section)			
partition block	*****				
rock					
structural steel	ΤΓLL				
stud walls	(grey shading)				
timber	usually too fine to hatch	sawn 🖂 dressed 💯			
	1	1			

Specification

A well-drawn construction drawing cannot adequately reveal all the aspects of a construction project. There are many features that cannot be shown graphically. For instance, how can anybody show on a drawing the quality of workmanship required for the installation of the plumbing equipment, or who is responsible for supplying the materials, except by extensive hand-lettered notes? The standard procedure then is to supplement construction drawings with written descriptions. These detailed written instructions, commonly called specifications (or specs), define and limit the materials and fabrication according to the intent of the engineer or the designer. The specifications are an important part of the project because they eliminate possible misinterpretation and ensure positive control of the construction.

A specification should be followed where there is a difference between the plan and the specification. Seek clarification from the designer. Plumbing specifications would include the type of:

- waste drainage system
- gas system
- hot water system
- sanitary fixtures
- tap ware.

Pattern development

Hollow objects such as boxes, cylinders, pipes and cones which are made of thin materials can be formed from flat metals. Plumbers often produce shapes from sheet metals, either on-site or in a workshop. The process of marking out a shape prior to cutting and folding is called 'pattern development'. Three methods are used to develop patterns geometrically:

- Parallel line development is used to mark out the pattern for such shapes as cylinders, boxes and prisms, which have parallel sides.
- Radial line development is used for cone-shaped objects which have sides converging to a single point called the 'apex'.
- Triangulation is used where the other two methods are unsuitable, such as for transition pieces, which may change from a square to a round shape.

Parallel line development

Example

Development of a truncated cylinder pattern (A truncated cylinder is one with part of its end cut off.)

1 Draw, in orthogonal projection, a plan and elevation view of a truncated cylinder (Figure 2.36).

- **2** To divide the circumference of the circle into equal parts: using the radius of the circle, step off and mark the circumference either side of each of the horizontal and vertical lines which pass through the circle. This will divide the circumference into 12 equal parts.
- **3** Number each point on the circumference and rule a vertical line through each point up to the top edge of the elevation. Number each point on top of the elevation using the same number used at the base of the vertical line on the circle. The vertical lines are parallel lines.
- **4** From the base of the elevation produce a horizontal line to the right. On this line, this is the base of the pattern, step off the 12 equal parts forming the circumference of the circle. Number the points from 1 to 12. The last point (point 13) is also the original number 1.
- **5** Rule a vertical line up from each of the 13 points. From the numbered points on top of the elevation produce horizontal lines across to the same numbered vertical line of the pattern. Connect the points on the pattern with a smooth curved line.

Radial line development

Example

Development of the pattern for a truncated cone

1 Draw the plan and elevation view of a truncated cone, one above the other (Figure 2.37).

- 2 Divide the circle into 12 equal parts, numbering each point on the circumference from 1 to 12. From each of these points produce a vertical line up to the base of the elevation. From the base of the elevation, the lines are continued up to the apex of the cone.
- Where each line passes through the truncated part of the cone, produce a horizontal line to the side of the cone.Number each point on the side of the cone.
- **4** To produce a pattern, open a compass out to the length of the side of the cone, from the apex to the base line of the elevation. Draw an arc and divide the arc into 12 parts equal to the circumference of the base circle.

Number each point and produce a line from the apex of the arc to each number point. True length distances are then taken from the side of the elevation and transferred to the pattern. Number I, for example, is measured from the apex of the elevation down to number I on the side of the cone. This distance is then marked on the pattern on line number I, from the apex back towards the arc. All points are transferred to the pattern and then joined to form a smooth curve.

Triangulation

Triangulation is the process of determining the length of the third side of a right-angled triangle when given only the length of the other two sides. The unknown length becomes the hypotenuse. Base lines are obtained from the





plan view and heights are obtained from the elevation. The two known lengths are then joined at right angles on a true length diagram from which the length of the hypotenuse is determined.

Example

Development of the pattern for a 'square to round' transition piece:

- 1 Produce the orthogonal plan and elevation view of a transition piece of pipework (Figure 2.38).
- 2 Divide the circular top of the transition piece into twelve equal parts. Number each point on the circumference from 1 to 12. The base of the transition can be represented by the five letters A C, X, B, A. Seams are usually located on a short side of a model—Figure 2.38 (overleaf) shows the seam as being the line between point 5 and point 1.

Note: To develop a pattern, the unknown length between each number and the letter nearest to it on the base line must be determined. This is done by using a 'true length' diagram adjacent to the elevation.

- **3** A pattern is usually commenced opposite the seam. From the plan view, step off the distance 7-X and transfer it to the base of the true length diagram. The true length of 7-X can be taken from the top of the true length diagram down to point X. This distance becomes the starting line 7-X on the pattern. Draw a perpendicular line through × and mark points C and B, which are taken directly from the plan.
- 4 Draw a light line on the pattern between 7 and B, then between 7 and C. The distances between 7 and 6, and 7 and 5 are taken directly from the plan. Obtain this distance and draw an arc either side of point 7.

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5 Measure the distance B-6 from the plan and transfer it to the base of the true length diagram. The true length of B-6 is the distance from the top of the true length diagram to point B; this distance is then transferred to the pattern. Place the compass point on B and draw an arc adjacent to 7 to locate point 6.

Note: There are only three different true lengths for the complete pattern. The numbers 1 to 12 are all equally spaced and taken directly from the plan. The distance between letters on the base line can be taken directly from the plan.

6 Point A is located on the pattern by using the true length diagram. Find the true length of 4-A and from point 4 draw an arc. Take the distance B-A from the plan and draw an arc from B to determine point A. The pattern starts and finishes on a seam line.

Note: Follow steps similar to those above to locate all the points.

FOR STUDENT RESEARCH

- AS 1100 Technical Drawing:
 - 1100.101 Part 101: General principles (1992), 1100.201 Part 201: Mechanical
 - engineering drawing (1992), 1100.301 Part 301: Architectural drawing (1985),
 - 1100.401 Part 401: Engineering survey and
 - engineering survey design drawing (1984), 1100.501 Part 501: Structural engineering
 - drawing (1985)
- AS/NZS 3500: 2003 Plumbing and Drainage. Glossary of Terms

Learning Centre

PLUMBER PROFILE 2.1

ELERI DEAR



Job Title: Apprentice plumber at Select Solutions, Victoria

Eleri Dear was recently awarded NMIT's Encouragement Award for being the runner up of NMIT's 2010 1st Year Apprentice of the Year. As an apprentice

plumber she has dabbled in almost all plumbing jobs and wants to one day have her own all-female plumbing business.

How did you get into plumbing?

They were advertising for girl plumbers and I gave it a go and I stuck to it. I was doing horse training before for ten years as I had never been the girl to do an office job, and needed a career change. I looked at all the different trades out there but a plumber just gets to do a lot more than a carpenter or electrician does, there is a lot more variety of work you do. You are never bored when you work!

What is the most difficult aspect of your job?

That's a hard one as everything is pretty tough. The hardest part for me is just the physical work. You get used to it though. I was thinking about doing more training to keep up with the boys but before you know it you just get stronger. From when I first started, I can tell I am a lot stronger than I used to be.

What is your most memorable experience?

I was runner-up for Apprentice of the Year award at the end of last year. Also just doing a reline of a house on my own—you get really excited when you do it all on your own!

What has been the worst job you have done so far?

I was doing a septic tank and it all poured out and I fell into it. I stunk of it all day. You expect the worst in plumbing when you're working with toilets.

What do you most enjoy about your job?

Just working outdoors, except when it's 2 °C like today, which is not the best, but every day is different. I have never been bored once. As much as it's hard to work in the cold sometimes you just know tomorrow is not going to be the same as today.

What is it like working in a male-dominated industry?

It's not as bad as everyone thinks. As long as you get along with guys reasonably well and deal with the common habits of burping and farting and just being a normal bloke, it's not that bad. They don't pick on you, or don't act extra nice to you and feel sorry for you. I get along with all the guys so I wasn't concerned about it: I could always stand up for myself.

What kind of job would you want to do in the future?

Probably your household jobs, old people's homes and that kind of thing. There is a lot of opportunity there as a female as I think they trust you more. It's still really early in my apprenticeship and I have a lot to learn, so I haven't pinpointed exactly what I want to do but I probably want to start an all-girls business. It hasn't been done and it is something I would want to look into to give other girls a go. A lot of girls are probably worried about working with so many guys as well.

Do you have any words of advice for future female plumbers?

Just give it a go if you are thinking about it. If you can't handle the boys you are in the wrong industry.